



# HYUNDAI Technical Service Bulletin

Group	BODY
Number	07-60-007
Date	AUGUST, 2007
Model	SONATA

Subject  
**2008 SONATA SE REAR SPOILER INSTALLATION**

<b>CIRCULATE TO:</b>	<input type="checkbox"/> GENERAL MANAGER	<input checked="" type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input checked="" type="checkbox"/> WARRANTY MGR	<input type="checkbox"/> SALES MANAGER

## DESCRIPTION:

Some 2008 Sonata SE models may not have been equipped with the SE trim rear decklid spoiler.

This bulletin provides the procedure to install the rear decklid spoiler on the Sonata SE.

## VEHICLES AFFECTED:

- Model: 2008 SONATA vehicles with SE trim.

## PARTS INFORMATION:

Part Name	Part Numbers	Exterior Colors	Qty
Spoiler Kit	08340 3K000 <b>DR</b>	Dark Cherry Red	<b>1Kit</b>  NOTE: Each kit contains spoiler assembly, templates, and instruction sheet.
	08340 3K000 <b>E1</b>	Steel Gray	
	08340 3K000 <b>F1</b>	Ebony Black	
	08340 3K000 <b>K1</b>	Bright Silver	
	08340 3K000 <b>P1</b>	Deepwater Blue	
	08340 3K000 <b>W1</b>	Powder White Pearl	

Refer to the 2-digit **PAINT** code from the VIN plate located at the lower portion of the driver side **B-pillar**. Locate the kit part number with the corresponding paint code in **BOLD** from the list above.

## TOOLS & MATERIALS REQUIRED:

- Masking tape
- Spring-loaded center punch
- 5/8"(16mm) High-speed hole cutter

- Deburring tool
- Zinc rich primer

### INSTALLATION PROCEDURE:

1. Use masking tape to attach the paper drilling template in place.

**NOTE: Make sure that each edge of the paper template is precisely aligned with the trunk panel and each gap width is 3/16" (5mm).**



2. Carefully mark each hole center with a spring-loaded center punch.

**NOTE: Improperly marking the hole centers will result in spoiler misalignment.**

3. Cover the inside of the trunk with a large sheet to catch drilling debris.
4. Using the correct size high-speed hole cutter, cut each hole to the specified diameter of 5/8" (16mm).





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5. Clean all burrs from the drilled holes using a deburring tool.



6. Test fit the spoiler into the holes. **Do not** press down on the spoiler to lock it in place at this time.

**NOTE: If necessary, adjust the holes slightly for proper fit. Be careful not to oversize the holes.**

7. Apply a zinc rich primer to the edges of the drilled holes to prevent corrosion. Allow a sufficient amount of time for the primer to dry.
8. After the primer has dried completely, peel off the adhesive liner from the spoiler.
9. Position the spoiler on the trunk panel, ensuring that the spoiler is centered.
10. Attach the spoiler to the trunk panel by firmly pressing down on it to lock it in place.
11. Carefully clean off all metal debris from the trunk area and from the external rear area of the vehicle.

## WARRANTY INFORMATION:

OP CODE	OPERATION	OP TIME	CAUSAL PART	NATURE CODE	CAUSE CODE
SPLERB01	INSTALLATION OF REAR SPOILER	0.3 M/H	08340-3K000	*N99	**C62

**\*N99: OTHERS**

**\*\*C62: MISSING PART**